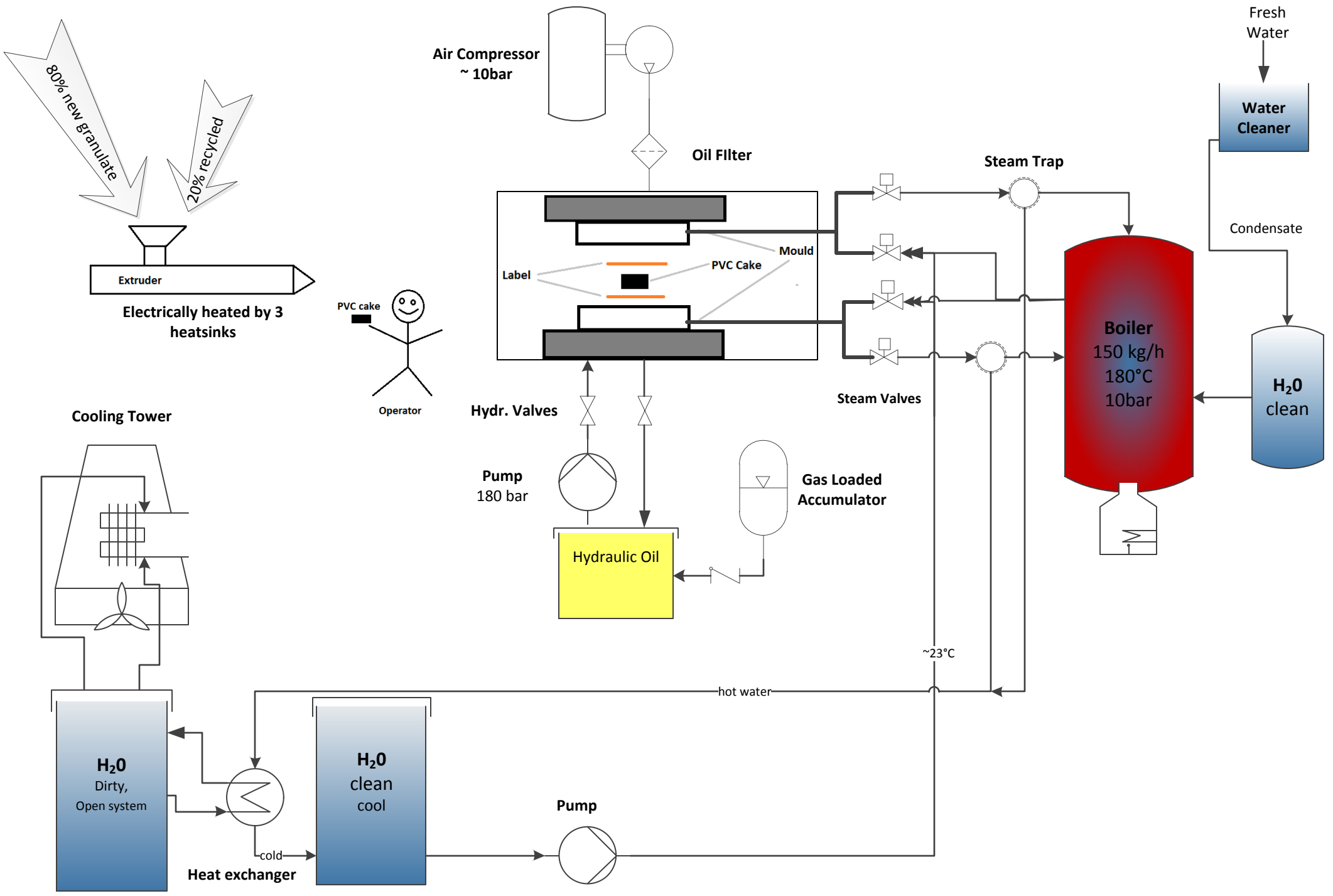

80% new granulate
20% recycled
Extruder
Electrically heated by 3 heatsinks
PVC cake
Operator
Air Compressor
~ 10bar
Oil FIlter
Mould
Label
PVC Cake
Hydr. Valves
Steam Valves
Steam Trap
Fresh Water
Water Cleaner
Condensate
Boiler
150 kg/h
180°C
10bar
H20
clean
Pump
180 bar
Gas Loaded Accumulator
Hydraulic Oil
Cooling Tower
~23°C
hot water
H20
Dirty,
Open system
cold
Heat exchanger
H20
clean
cool
Pump